

SIEMENS

MAMMOMAT 300/1000/3000

SP

Design strips and logotypes

Repair Instructions

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Foreword

These instructions are packed by to a set of different adhesive labels, stickers and tags, which have been used during production to decorate the covers of the swivel arm with the tube assembly of different MAMMOMAT X-Ray examination units, including MAMMOMAT 300, Mammomat 1000 and Mammomat 3000. Such a set / kit has been created to facilitate a touch-up of the appearance of the X-Ray systems already in use at customer's sites, if the decorative stripes or type labels would get scratched, damaged or would need replacement for whichever other reason.

This set is also packed by to the complete set of three plastic covers of the swivel arm with tube assembly, material number 066 16 465, "Tube cover kit", which is defined as spare part for the :

- MAMMOMAT 1000, **without** infrared remote control (IRRC) and for
- MAMMOMAT 3000, up to the serial number 6999.

Two remarks:

- As of the serial number 7000 the MAMMOMAT 3000Nova was delivered. The complete set of three plastic covers of the swivel arm with tube assembly, the "Tube cover kit" material number 066 16 473 is defined as spare part for this unit. When ordering this cover kit, the side covers are delivered with the "Decal: 3000 Nova", material number: 065 61 158 already glued.
- For the MAMMOMAT 1000 **with** infrared remote control (IRRC) the complete set of three plastic covers of the swivel arm with tube assembly, the "Tube cover kit" material number 066 16 457 is defined as spare part. The covers delivered as spare parts will have the "Convex sign - Mammomat 1000, length 455 mm", material number: 65 21 897 already glued. (See figure 3)

These instructions describe how to replace blistered or damaged stripes and logotypes on MAMMOMAT tube head covers.

Tools required

- Plastic scraper
- Soft cloth
- A small cask of acetone (thinner, solvent)

Material supplied

The MAMMOMAT sticker kit "Design stripes and logotypes" material number: **063 14 756** comprises:

Item	Name, Description	No of pices	Material number
1	Sign (Emblem, Logo) MAMMOMAT 3000	2	061 92 343
2	Sign (Emblem, Logo) MAMMOMAT 300	2	061 92 350
3	Sign (Firmenschild) SIEMENS	2	061 92 368
4	Stripe (Streifen) 360 mm for MAMMOMAT 300/3000	2	061 92 376
5	Stripe (Streifen) 66 mm for MAMMOMAT 300/3000	2	061 92 384
6	Decorline, right (Zierstreifen, rechts) - blue, for MAMMOMAT 3000	1	063 43 771
7	Decorline, left (Zierstreifen, links) - blue, for MAMMOMAT 3000	1	063 43 789
8	Convex sign (Emblem, gewölbt) MAMMOMAT 1000, length 320 mm	2	065 22 150
9	This instruction (RXB7-120.091.01.02)	1	(063 17 296)

NOTICE

Glue was already applied during manufacturing on the corresponding surfaces of these signs, stripes, decorative and ornamental lines and the convex signs for MAMMOMAT 1000. Thereby they are self adhesive. Under regular circumstances no additional adhesive agent needs to be used.

Procedure / Work steps

- According to the type of Mammomat in question choose from the set those labels, which you need.
- Disassembly and remove the covers of the tube head from the swivel arm.
- Carefully scrape off old stripes and logotypes and their remnants, using a plastic scraper.
- Clean the surface from remaining adhesive, using a soft cloth and the acetone thinner.
- Wash the covers with lukewarm water and mild detergent to degrease the surface and to eliminate possible dust and dirt. Let the covers dry.
- Affix the new stripes (2 and 3 in Figure 1) and signs/logos (1 and 4 in Figure 1).

NOTICE

The drawing in the Figure 1 depicts the Mammomat 300. For Mammomat 3000 use sign 61 92 343 as well as the SIEMENS logo 61 92 368. The design stripes 2 (61 92 376) and 3 (61 92 384) are the same. For Mammomat 1000 observe the Figure 2 (technical drawing) and 3 (graphic rendering), the picture is valid for MAMMOMAT 1000 with IRRC.

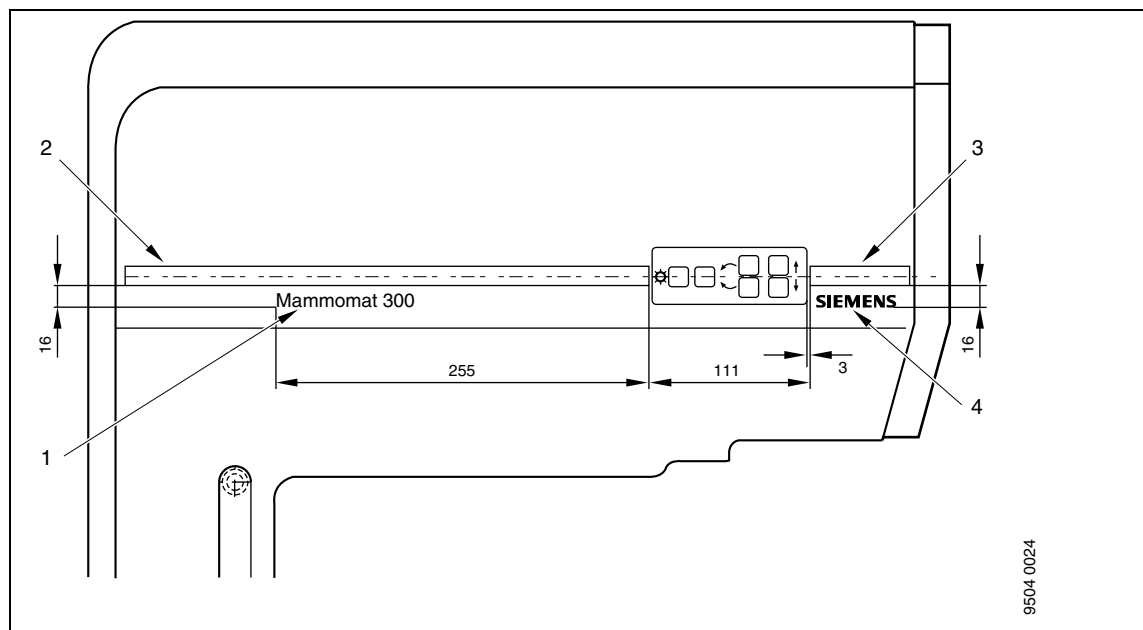


Fig. 1

For Mammomat 1000:

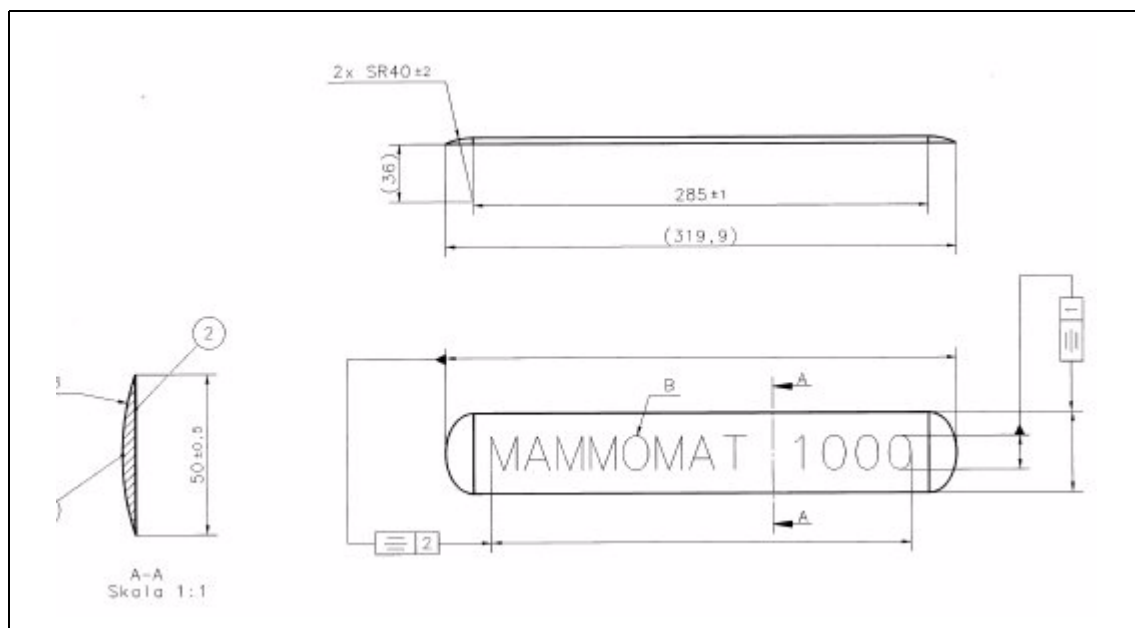


Fig. 2

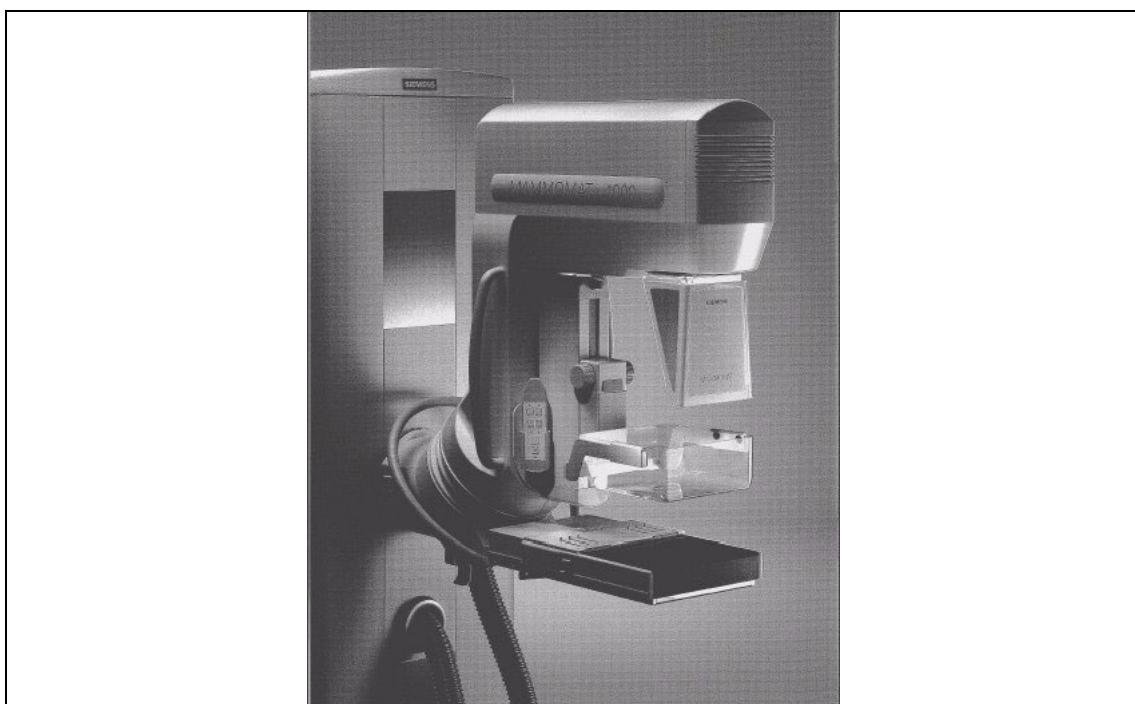


Fig. 3 - MAMMOMAT 1000 with IRRC - the longer convex sign 455 mm

Wait for some time so that adhesive can harden and strengthen, then install the covers.